

Monkey Business - Jewelry Display

3D MODEL DESCRIPTION

That doesn't mean it's silly, just that you'll go bananas for this.

- This STL file is recommended for **FDM** Printers!
- 3D Printing Time Based on **Ender 3**: **36** Hour, **26** Minutes (**will vary accord to you printer model**)
- Approximately Height: **23** cm

3D PRINT FILE SETTINGS (FOR 0.4 MM NOZZLE)

- **Line Width/ Nozzle:** 0.4 mm
- **First Layer Line Width:** 0.48 mm / 120%
- **Average Speed:** 20mm/s (First Layer) / 50mm/s (All the other layers) | 20 mm/s (First Layer) / 500 mm/s (All the other layers on Bambu Lab)
- **Recommended Initial Layer Height:** 0.20 mm
- **Recommended Layer Height:** 0.20 mm
- **Recommended Perimeters/ Walls:** 3.
- **Recommended Infill (%):** 10% (Gyroid)
- **Needs Support:** No.
- **Build Plate Adhesion:** None.

The parameters above are recommendations made by our staff; if you prefer, you can adapt them according to your preferences.

Happy Printing!